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Courtesy of FORD MOTOR CO. 39. Remove the bolts, the RH timing chain tensioner and tensioner arm. 40. Remove the RH and LH timing chains and the crankshaft sprocket. Remove the RH timing chain from the camshaft sprocket. Remove the RH timing chain from the crankshaft sprocket. Remove the LH ...

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2004 Expedition/Navigator Workshop Manual 10. Rotate the belt tensioner clockwise and install the drive belt. Refer to the decal on the radiator upper air deflector for belt routing.

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